

# Martin Marietta Materials



March 3, 2014  
Concrete Curb & Paving  
8118 Midway Drive  
Littleton, Co 80125  
Attn: Billy Hall

**Re: Reata File 8, 9 – Horse Shoe Ridge  
Various Locations  
Parker, Co**

Dear Billy:

For your approval, we are submitting the following mix design(s) for use on the above referenced project.

MIX I.D.	LOCATION	AGGREGATE	SLUMP	AIR	STRENGTH
CD4525	Sidewalk C & G - Hand	¾" NW Agg.	3 – 5"	5 - 8%	4,500 @ 28 Days
CD4535	Sidewalk C & G - Machine	¾" NW Agg.	1 – 2"	5 - 8%	4,500 @ 28 Days

**NOTE: When ordering concrete specify if concrete is to be pumped or tailgated, AND if Fibermesh, Color or Accelerator, or other additives are needed.**

**Martin Concrete Dispatch Phone Number 303-421-0787**

The required strengths will be met when the concrete is placed, tested and evaluated in accordance with applicable industry standards, project specifications. Martin Marietta Materials Inc. will not be responsible for concrete ordered and/or placed outside the design criteria as submitted. All materials used in the production of the submitted designs meet applicable ASTM standards.

As stated in ASTM C94-86b, Section 14.4, Martin Marietta Materials Inc. is entitled to copies of all test reports in order to monitor the concrete strength results for the project. It is recommended that all concrete "acceptance" test specimens be water cured on site in temperature controlled environment.

Sincerely,

Reggie Blacke  
Sales Representative  
303-507-4900

# Martin Marietta Materials



Concrete Mix Design: CD4525  
 Description: 4,500 PSI - CDOT Class B, D, P  
 MMM Lab No.: 4030 on 1/20/14

**CONCRETE MIX PROPORTIONS:**

		ASTM	Varies	Cubic Yard	Units	
CEMENT	Cemex I/II	C-150		530	lbs	
FLY ASH	Nebraska C	C-618		130	lbs	
SAND	MMM Riverbend	C-33		1270	lbs	
#8 Agg	MMM Riverbend	C-33		150	lbs	
#57/67 Agg.	Spec Agg	C-33		1570	lbs	
AEA	Sika Air	C-260	0 to 8 oz/cy	1.98	oz	
MRWR	Sikament 686	C-494	0 to 9 oz/cwt	52.8	oz	
Water		C-94		280	lbs	33.6 Gal.

The above weights are based upon aggregates being in the saturated, surface dry condition. Batch plant corrections must be made for aggregates that vary from these moisture conditions. \*\* AEA adjustments at plant and on site may be required to achieve proper air entrainment. Air adjustments may be made with either liquid or Fritz air entrainment. Mix proportions may be adjusted in accordance with ACI 301 sections 3.8, 3.11 and 17.2.

**PHYSICAL PROPERTIES OF MIX:**

**ACTUAL:**

**TARGET:**

Slump	5.25"	3.00-5.00"
Air Content	5.2%	5.0-8.0%
Unit Weight	146.00	N/A
Water/Cement Ratio	0.42	.44 Max
Yield	26.92	27

**COMPRESSIVE STRENGTH (psi):**

**7 DAY**

**28 DAY**

(From Lab Trial 4030)	5640	2/17/2014
(7 Day Strength Exceeds 28 Day Minimum)	<u>5700</u>	
	5670	

**FLEXURAL STRENGTH (psi):**

**7 DAY**

**28 DAY**

(From Lab Trial 4030)	815	2/17/2014
(7 Day Strength Exceeds 28 Day Minimum)	<u>825</u>	
	820	

**COMPRESSIVE STRENGTH (psi):**

**7 DAY**

**28 DAY**

(From Field Data)	4600	5870
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# STRENGTH PERFORMANCE REPORT

Mix : CD4525 - CD4525 - 4500 PSI CLASS B/D/P

Period : 12/11/2013 to 01/21/2014

Number of Tests	31	Specified Strength	4500	28 Day	Compressive Test
Average Strength	5870	Corrected CofV	9.37	ACI Running Average of 3 Criteria	Yes
Required Strength	5280	Standard Deviation	550	ACI Standard Deviation Criteria	Yes

	Slump in	Air Content %	7 Str psi	28 Str psi
Count	31	31	31	31
Average	4.07	6.20	4600	5870
STDEV	0.88	1.01	540	550
COV%	21.66	16.26	10	10
Range Min	2.50	4.00	3760	5020
Range Max	6.00	8.10	5650	6950

Date	Sample	Ticket Date	Slump in	Air Content %	7 Str psi	28 Str psi
01/21/2014	20016723	27 Nov 2013	3.50	5.80	4210	5540
12/31/2013	43046469	31 Dec 2013	6.00	8.00	4740	6110
12/30/2013	46008498	30 Dec 2013	4.00	5.80	3770	5290
12/30/2013	45018993	30 Dec 2013	5.25	5.30	5190	6480
12/28/2013	21003539	28 Dec 2013	4.00	6.50	4360	5410
12/24/2013	37043589	24 Dec 2013	3.00	6.50	5200	6170
12/23/2013	23012240	23 Dec 2013	2.50	7.40	4470	6050
12/19/2013	45018686	19 Dec 2013	4.50	5.50	5100	6490
12/19/2013	45018677	19 Dec 2013	6.00	7.00	4230	5410
12/19/2013	20017399	19 Dec 2013	4.50	6.80	4650	5750
12/19/2013	23012185	19 Dec 2013	4.00	7.00	4220	5470
12/19/2013	37043341	19 Dec 2013	4.50	6.50	4770	5870
12/18/2013	36016376	18 Dec 2013	3.50	5.50	4070	5570
12/18/2013	35013457	18 Dec 2013	4.00	5.80	4720	5830
12/18/2013	23012151	18 Dec 2013	3.00	4.00	3960	5070
12/18/2013	20017312	18 Dec 2013	3.25	7.20	5550	6630
12/17/2013	23012094	17 Dec 2013	4.00	6.50	4340	5430
12/17/2013	20017285	17 Dec 2013	3.00	5.00	3990	5340
12/17/2013	20017265	17 Dec 2013	3.00	5.00	4750	5890
12/17/2013	20017271	17 Dec 2013	4.00	6.00	4530	5850
12/17/2013	43045482	17 Dec 2013	5.00	8.10	4380	5640
12/16/2013	23012069	16 Dec 2013	4.00	5.20	4750	6390
12/16/2013	45018495	16 Dec 2013	5.00	7.60	5650	6950
12/13/2013	20017115	13 Dec 2013	5.50	7.90	3920	5020
12/13/2013	37042843	13 Dec 2013	4.00	5.50	4560	5670
12/12/2013	36016118	12 Dec 2013	3.00	6.00	3760	5110
12/12/2013	37042645	12 Dec 2013	4.00	6.80	5330	6660
12/11/2013	45018364	11 Dec 2013	4.50	5.80	4980	6710
12/11/2013	45018375	11 Dec 2013	4.00	5.30	5610	6700
12/11/2013	36016043	11 Dec 2013	4.00	6.00	4080	5290
12/11/2013	36016031	11 Dec 2013	3.50	5.00	4680	6210

# Martin Marietta Materials



Concrete Mix Design: CD4535

Description: 4,500 PSI CDOT Class D, Air Entrained, 15% Class C Fly Ash

MMM Lab No.: 4044 on 1/22/14

## CONCRETE MIX PROPORTIONS:

		ASTM	Varies	Cubic Yard	Units
CEMENT	Cemex I/II	C-150		561	lbs
FLY ASH	Plains Nebraska	C-618		99	lbs
SAND	MMM Riverbend	C-33		1270	lbs
#8 Agg.	MMM Riverbend	C-33		150	lbs
#57/67 Agg.	MMM Spec Agg	C-33		1625	lbs
AEA	Sika Air	C-260	0 to 18 oz/cy	8.58	oz
MRWR	Sikament 686	C-494	0 to 9 oz/cwt	39.6	oz
Water		C-94		235.0	lbs 28.21 Gal.

The above weights are based upon aggregates being in the saturated, surface dry condition. Batch plant corrections must be made for aggregates that vary from these moisture conditions. \*\* AEA adjustments at plant and on site may be required to achieve proper air entrainment. Air adjustments may be made with either liquid or Fritz air entrainment. Mix proportions may be adjusted in accordance with ACI 301 sections 3.8, 3.11 and 17.2.

## PHYSICAL PROPERTIES OF MIX:

	<u>ACTUAL:</u>	<u>TARGET:</u>
Slump	2.00"	1.00-3.00"
Air Content	5.5%	5.0-8.0%
Unit Weight	146.8	N/A
Water/Cement Ratio	0.36	.44 Max
Yield	26.84	27.00

## COMPRESSIVE STRENGTH (psi):

(From lab trial 4044)

### 7 DAY

5340

5180

5260

### 28 DAY

2/19/2014

## FLEXURAL STRENGTH (psi):

(From lab trial 4044)

### 7 DAY

985

985

985

### 28 DAY

2/19/2014

## COMPRESSIVE STRENGTH (psi):

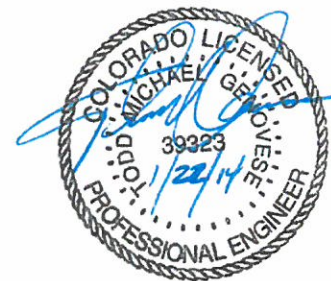
(From Field Data)

### 7 DAY

5390

### 28 DAY

5870



# STRENGTH PERFORMANCE REPORT

Mix : CD4535 - CD4535 - 4500 PSI CLASS B/D/P  
 Period : 09/04/2013 to 12/18/2013

Number of Tests	30	Specified Strength	4500	28 Day	Compressive Test
Average Strength	5870	Corrected CofV	8.52	ACI Running Average of 3 Criteria	Yes
Required Strength	5170	Standard Deviation	500	ACI Standard Deviation Criteria	Yes

	Slump in	Air Content %	7 Str psi	28 Str psi
Count	30	30	30	30
Average	1.83	6.41	5390	5870
STDEV	0.83	0.86	3750	500
COV%	45.35	13.36	70	10
Range Min	1.00	5.00	3750	5080
Range Max	4.00	8.00	25020	6940

Date	Sample	Ticket Date	Slump in	Air Content %	7 Str psi	28 Str psi
12/18/2013	46008362	18 Dec 2013	2.00	7.90	4620	5760
12/17/2013	35013382	17 Dec 2013	2.00	5.50	4510	5490
11/08/2013	45017146	08 Nov 2013	1.75	7.00	4490	6130
11/07/2013	22000656	07 Nov 2013	1.50	6.20	3850	5610
11/07/2013	20015761	07 Nov 2013	1.50	6.50	4740	5830
11/07/2013	23010989	07 Nov 2013	1.00	6.30	4070	5080
11/06/2013	45017062	06 Nov 2013	1.25	6.40	4610	5730
11/06/2013	45017043	06 Nov 2013	2.50	8.00	4330	5390
11/04/2013	45016985	04 Nov 2013	1.25	5.80	3750	5500
11/04/2013	45016978	04 Nov 2013	1.75	6.80	5350	6590
11/04/2013	36014946	04 Nov 2013	1.25	6.70	4330	5380
11/01/2013	20015579	01 Nov 2013	1.75	5.00	5340	6830
10/12/2013	36014084	12 Oct 2013	1.00	6.00	4430	5830
10/12/2013	36014063	12 Oct 2013	1.25	5.70	5070	6180
10/12/2013	36014063	12 Oct 2013	1.00	7.80	4190	5270
10/11/2013	36014043	11 Oct 2013	1.75	6.00	4860	6570
10/11/2013	36014011	11 Oct 2013	2.00	5.70	4860	6080
10/11/2013	36013965	11 Oct 2013	2.00	6.80	5480	6400
10/08/2013	37037507	08 Oct 2013	3.75	6.10	4430	5440
10/08/2013	37037507	08 Oct 2013	3.00	7.00	4750	5820
10/03/2013	35011635	03 Oct 2013	2.00	7.00	4820	6080
10/02/2013	37036984	02 Oct 2013	4.00	7.60	4580	5560
10/01/2013	36013553	01 Oct 2013	2.00	5.70	4430	5890
09/30/2013	37036701	30 Sep 2013	3.50	6.60	4270	5200
09/27/2013	36013442	27 Sep 2013	1.00	6.20	5340	6440
09/27/2013	46013481	27 Sep 2013	1.00	6.00	5940	6940
09/27/2013	36013454	27 Sep 2013	1.00	5.50	5680	6520
09/06/2013	46006768	06 Sep 2013	1.00	5.20	4140	5400
09/06/2013	45014937	06 Sep 2013	1.75	5.20	5310	5640
09/04/2013	46006682	04 Sep 2013	2.50	8.00	25020	5590



P.O. Box 529  
 Lyons, CO 80540  
 Plant (303) 823-2100  
 Sales (303) 758-1334

**CEMENT  
 MILL  
 TEST  
 REPORT**

**Cement Identified as:**

**Plant: CEMEX Lyons Cement**  
**Location: Lyons, CO**  
**Production Dates:**

**TYPE II & GU CEMENT**

**Date: 11/11/2013**

**Beginning: October 1, 2013**  
**Ending: October 31, 2013**

STANDARD CHEMICAL REQUIREMENTS (ASTM C114)	TEST RESULTS	ASTM C150 SPEC.	TYPE I	TYPE II	ASTM C1157 SPEC.	TYPE GU
Silicon Dioxide (SiO <sub>2</sub> ), %	20.5		---	---		---
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ), %	4.6	Maximum	---	6.0		---
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ), %	3.0	Maximum	---	6.0		---
Calcium Oxide (CaO), %	63.9		---	---		---
Magnesium Oxide (MgO), %	1.0	Maximum	6.0	6.0		---
Sulfur Trioxide (SO <sub>3</sub> ), % **	3.3	Maximum	3.0**	3.0**		---
Loss on Ignition (LOI), %	2.1	Maximum	3.0	3.0		---
Insoluble Residue, %	0.26	Maximum	0.75	0.75		---
Alkalies (Na <sub>2</sub> O equivalent), %	0.82		---	---		---
Tricalcium Silicate (C <sub>3</sub> S), % *	59		---	---		---
Dicalcium Silicate (C <sub>2</sub> S), % *	12		---	---		---
Tricalcium Aluminate (C <sub>3</sub> A), % *	7	Maximum	---	8		---
Tetracalcium Aluminoferrite (C <sub>4</sub> AF), % *	9		---	---		---
(C <sub>3</sub> S + 4.75C <sub>3</sub> A)	91		---	---		---
(C <sub>4</sub> AF + 2C <sub>3</sub> A) or (C <sub>4</sub> AF + C <sub>2</sub> F), %	22		---	---		---
CO <sub>2</sub> , %	1.3		---	---		---
Limestone, %	3.1	Maximum	5.0	5.0		---
CaCO <sub>3</sub> in Limestone, %	96	Minimum	70	70		---
Heat of Hydration @ 7 day (kcal/kg) #	74		---	---		---
<b>PHYSICAL REQUIREMENTS</b>						
(ASTM C 204) Blaine Fineness, cm <sup>2</sup> /gm	3740	Minimum	2600	2600		---
(ASTM C 430) -325 Mesh, %	97.6		---	---		---
(ASTM C 191) Time of Setting (Vicat)						
Initial Set, minutes	109	Min. - Max.	45 - 375	45 - 375	Min. - Max.	45 - 420
Final Set, minutes	193		---	---		---
(ASTM C 451) False Set, %	77	Minimum	50	50	Minimum	50
(ASTM C 185) Air Content, %	7	Maximum	12	12		---
(ASTM C 151) Autoclave Expansion, %	-0.02	Maximum	0.80	0.80	Maximum	0.80
(ASTM C 187) Normal Consistency, %	25.3		---	---		---
(ASTM C 1038) Expansion in Water, %	0.004	Maximum	0.020	0.020	Maximum	0.020
(ASTM C 109) Compressive Strength, psi (MPa)						
1 Day	psi   MPa 2540   17.5		---	---		---
3 Day	4170   28.7	Minimum	1740 (12.0)	1450 (10.0)	Minimum	1890 (13)
7 Day	5080   35.0	Minimum	2760 (19.0)	2470 (17.0)	Minimum	2900 (20)

\*\* Note D in Table 1 of ASTM C150-11 allows for additional sulfate, provided expansion as measured by ASTM C1038 does not exceed 0.020%.

\* Adjusted for Limestone Addition per ASTM C 150-11, A1.6

# Heat of Hydration is provided for information only

CEMEX hereby certifies that this cement meets or exceeds the chemical and physical Specifications of:

ASTM C150 - 12 for Type I Portland Cement  
 ASTM C150 - 12 for Type II Portland Cement  
 ASTM C1157 - 11 for Type GU Hydraulic Cement

By:  
 Timothy W. Rawlsky  
 Quality Control Manager  
 CEMEX - Lyons Cement Plant



P.O. Box 529  
Lyons, CO 80540  
Plant (303) 823-2100  
Sales (303) 758-1334

**CEMENT  
MILL  
TEST  
REPORT**

**Cement Identified as:**

Plant: CEMEX Lyons Cement  
Location: Lyons, CO  
Production Dates:

**TYPE II & GU CEMENT**

Date: 11/11/2013

Beginning: October 1, 2013  
Ending: October 31, 2013

**Additional Data**

Inorganic Processing Addition Data

Type            None Added

**Base Cement Phase Composition**

C <sub>3</sub> S (%)	61
C <sub>2</sub> S (%)	13
C <sub>3</sub> A (%)	7
C <sub>4</sub> AF (%)	9

CEMEX hereby certifies that the above described data represents the materials used in the cement manufactured during the production period indicated.

By:  
Timothy W. Rawlsky  
Quality Control Manager  
CEMEX - Lyons Cement Plant

FLY ASH ANALYSIS

Report To: Dale Kising Date: 08/21/2013

Laboratory No.: GGSCOMP6-13 Date Received: 07/08/2013

Sample Identification: Gerald Gentleman Station, Unit #1


CHEMICAL COMPOSITION (mass %):	ASTM C 618-12 Criteria	
	Class F	Class C
Silicon Oxide (SiO <sub>2</sub> )	38.5	
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> )	19.3	
Iron Oxide (Fe <sub>2</sub> O <sub>3</sub> (T))	5.5	
SUM (SiO <sub>2</sub> +Al <sub>2</sub> O <sub>3</sub> +Fe <sub>2</sub> O <sub>3</sub> (T))	63.3	....70.0 min. ....50.0 min.
Sulfur Trioxide (SO <sub>3</sub> )	1.4	.....5.0 max. ....5.0 max.
Calcium Oxide (CaO)	24.1	
Magnesium Oxide (MgO)	4.7	
Moisture Content	0.1	.....3.0 max. ....3.0 max.
Loss on Ignition	0.3	.....6.0 max. ....6.0 max.
Available Alkalis, equiv. %Na <sub>2</sub> O	1.2	

PHYSICAL TEST RESULTS:

Fineness			
Retained on a 45-µm sieve, (%)	16.4	....34 max.	....34 max.
Strength Activity Index			
With Portland Cement, (%)			
Ratio to Control @ 28 days	97	.....75 min.	.....75 min.
Ratio to Control @ 7 days	96	.....75 min.	.....75 min.
Water Requirement, (% of Control)	95	....105 max.	....105 max.
Soundness			
Autoclave Expansion, (%)	0.05	....0.8 max.	....0.8 max.
Density (g per cubic cm)	2.62		

Materials Analysis & Research Laboratory - Participants in the Cement & Concrete Reference Laboratory pozzolan testing program.

Analysis Approved:



Dr. Scott Schlorholtz, Scientist - MARL



Attention: Mr. Dan Green

Re: Aggregate Physical Property Test Results  
 Specification Aggregates Quarry  
 Golden, CO

March 1, 2013

Mr. Green:

Enclosed are the results of the physical properties tests performed on the materials sampled from the Specification Aggregates Quarry in January 2013. Testing was performed in accordance with the procedures and specifications contained herein. Below is a summary of the results. Detailed test information is contained in the attachments.

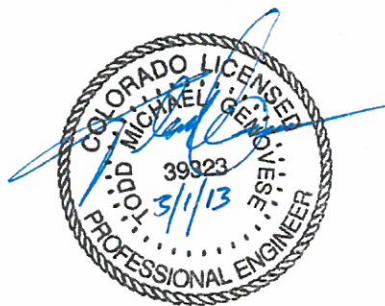
Procedure	Description	1-1/2" Rock	#57/67 Rock	1/2" Rock
ASTM C 136	Sieve Analysis of Fine and Coarse Aggregate	Att. #1-1	Att. #2-1	Att. #3-1
ASTM C 117	Materials Finer than 75µm (No. 200) Sieve by Washing	Att. #1-1	Att. #2-1	Att. #3-1
ASTM C 29	Bulk Density (Unit Weight) and Voids by Rodding	100 / 41	99 / 42	97 / 43
ASTM C 127	Specific Gravity and Absorption of Coarse Aggregate	2.73 / 0.5	2.74 / 0.8	2.73 / 0.8
ASTM C 131	Degradation of Coarse Aggregate in the LA Abrasion Machine	19	23	23
CDOT CP-L 4211	Degradation of Coarse Aggregate in the Micro Deval Apparatus	12.6	10.5	12.4
ASTM C 88	Soundness by Use of Magnesium Sulfate	2	4	5
ASTM C 142	Clay Lumps and Friable Particles	0.1	0.1	0.5
ASTM C 123	Lightweight Particles	0.0	0.0	0.0

The materials selected for testing do not constitute the constituents of any specific mix design or blend. The materials named above represent products sold from the aforementioned site. Please contact us if you have any questions regarding these results.

Respectfully submitted,  
**Martin Marietta Materials, Inc.**  
 Central Laboratory



Randy Peterson  
 Aggregate Quality Supervisor



Todd Genovese, P.E.  
 Division QA/QC Manager



Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification MMM (G Rock)
1-1/2"	37.5 mm	100	100
1"	25.0 mm	76	65 to 90
3/4"	19.0 mm	24	20 to 38
1/2"	12.5 mm	3	0 to 15
3/8"	9.5 mm	2	0 to 10
No. 4	4.75 mm	1	0 to 5
No. 8	2.36 mm	1	
No. 16	1.18 mm	1	
No. 30	600 µm	1	
No. 50	300 µm	1	
No. 100	150 µm	1	
No. 200	75 µm	0.8	1.5 max.*

\* Denotes limit for dust of fracture that is essentially free of clay or shale.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
50.21	0.5000	100.4	1.36	40.8
49.55	0.5000	99.1	1.34	41.6
50.05	0.5000	100.1	1.35	41.0
Average		100	1.35	41

Bulk Specific Gravity (DRY) = 2.718

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
5265.7	5292.1	3355.1	2.73	0.5

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
B	5000.3	4065.8	19	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
A (7.2)	1500.0	1311.5	12.6	18% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
1-1/2" to 1"	24	76	1000.6	1500.7	1485.8	1.0	0.8
1" to 3/4"	52		500.1				
3/4" to 1/2"	21	22	670.0	1000.6	969.5	3.1	0.7
1/2" to 3/8"	1		330.6				
3/8" to No. 4	1	1	300.0	300.0	280.9	3.1	0.0
Minus No. 4	1	1	-	-	-	3.1	0.0
<b>Total</b>	<b>100</b>	<b>100%</b>	<b>coarse aggregate fraction</b>				<b>2</b>
<b>Specification - ASTM C 33</b>							<b>18% max.</b>

Sieve Size	Splitting		Crumbling		Cracking		Flaking		Total No. of Pieces Before Test
	No.	%	No.	%	No.	%	No.	%	
1-1/2" to 3/4"	0	0	0	0	0	0	0	0	28

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
1-1/2" to 1"	24	76	2999.8	2994.2	0.2	0.1
1" to 3/4"	52		2999.8	2994.2		
3/4" to 1/2"	21	22	2000.6	1998.1	0.1	0.0
1/2" to 3/8"	1		2000.6	1998.1		
3/8" to No. 4	1	1	-	-	0.1	0.0
No. 4 to No. 16	1	1	-	-	0.1	0.0
<b>Total</b>	<b>100%</b>					<b>0.1</b>
<b>Specification - ASTM C 33 (Class 5S)</b>						<b>2.0% max.</b>

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	5120.3	0.0	0.0	0.5% max.

Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (No. 57/67)
1"	25.0 mm	100	100
3/4"	19.0 mm	94	90 to 100
1/2"	12.5 mm	45	25 to 60
3/8"	9.5 mm	26	20 to 55
No. 4	4.75 mm	4	0 to 10
No. 8	2.36 mm	2	0 to 5
No. 16	1.18 mm	2	
No. 30	600 µm	2	
No. 50	300 µm	2	
No. 100	150 µm	2	
No. 200	75 µm	1.4	1.5 max.*

\* Denotes limit for dust of fracture that is essentially free of clay or shale.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
49.04	0.5000	98.1	1.32	42.1
49.37	0.5000	98.7	1.33	41.7
49.94	0.5000	99.9	1.35	41.1
Average		99	1.34	42

Bulk Specific Gravity (DRY) = 2.716

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
3141.3	3165.5	2009.1	2.74	0.8

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
B	4999.5	3832.7	23	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
A (7.2)	1500.3	1343.5	10.5	18% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
1-1/2" to 1"	-	6	1000.6	1500.1	1485.8	1.0	0.1
1" to 3/4"	6		500.1				
3/4" to 1/2"	49	68	670.0	1000.6	969.5	3.1	2.1
1/2" to 3/8"	19		330.6				
3/8" to No. 4	22	22	300.0	300.0	280.9	6.4	1.4
Minus No. 4	4	4	-	-	-	6.4	0.3
<b>Total</b>	<b>100</b>	<b>100%</b>	<b>coarse aggregate fraction</b>				<b>4</b>
<b>Specification - ASTM C 33</b>							<b>18% max.</b>

Sieve Size	Splitting		Crumbling		Cracking		Flaking		Total No. of Pieces Before Test
	No.	%	No.	%	No.	%	No.	%	
1-1/2" to 3/4"	0	0	0	0	0	0	0	0	33

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
1-1/2" to 1"	6	6	3002.4	3000.1	0.1	0.0
1" to 3/4"						
3/4" to 1/2"	49	68	2000.6	1998.1	0.1	0.1
1/2" to 3/8"	19					
3/8" to No. 4	22	22	1000.3	998.7	0.2	0.0
No. 4 to No. 16	3	3	-	-	0.2	0.0
<b>Total</b>	<b>99%</b>					<b>0.1</b>
<b>Specification - ASTM C 33 (Class 5S)</b>						<b>2.0% max.</b>

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	3001.3	0.0	0.0	0.5% max.

Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (No. 7)
3/4"	19.0 mm	100	100
1/2"	12.5 mm	90	90 to 100
3/8"	9.5 mm	48	40 to 70
No. 4	4.75 mm	5	0 to 15
No. 8	2.36 mm	2	0 to 5
No. 16	1.18 mm	2	
No. 30	600 µm	2	
No. 50	300 µm	2	
No. 100	150 µm	2	
No. 200	75 µm	1.0	1.5 max.*

\* Denotes limit for dust of fracture that is essentially free of clay or shale.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
23.25	0.2442	95.2	1.29	43.6
23.89	0.2442	97.8	1.32	42.0
23.56	0.2442	96.5	1.30	42.8
Average		97	1.30	43

Bulk Specific Gravity (DRY) = 2.705

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
2125.6	2141.7	1355.8	2.73	0.8

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
C	5000.0	3870.7	23	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
B (7.3)	1500.1	1313.8	12.4	18% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
3/4" to 1/2"	10	52	670.0	1000.6	969.5	3.1	1.6
1/2" to 3/8"	42		330.6				
3/8" to No. 4	43	43	300.0	300.0	280.9	6.4	2.7
Minus No. 4	5	5	-	-	-	6.4	0.3
<b>Total</b>	<b>100</b>	<b>100%</b>	<b>coarse aggregate fraction</b>				<b>5</b>
<b>Specification - ASTM C 33</b>							<b>18% max.</b>

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
3/4" to 1/2"	10	52	2000.0	1984.5	0.8	0.4
1/2" to 3/8"	42					
3/8" to No. 4	43	43	1000.3	998.8	0.1	0.1
No. 4 to No. 16	3	3	-	-	0.1	0.0
<b>Total</b>	<b>98%</b>					<b>0.5</b>
<b>Specification - ASTM C 33 (Class 5S)</b>						<b>2.0% max.</b>

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	2026.1	0.0	0.0	0.5% max.



Attention: Mr. Dan Green

Re: Aggregate Physical Property Test Results  
 Riverbend Pit  
 Fort Lupton, CO

March 1, 2013

Mr. Green:

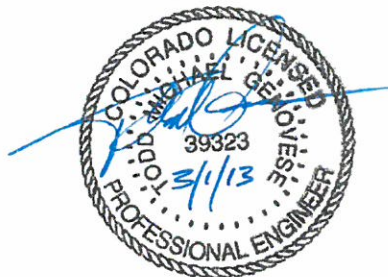
Enclosed are the results of the physical properties tests performed on the materials sampled from the Riverbend Pit in January 2013. Testing was performed in accordance with the procedures and specifications contained herein. Below is a summary of the results. Detailed test information is contained in the attachments.

Procedure	Description	#57/67 Rock	3/8" Pea Gravel	3/8" Squeegee	Washed Concrete Sand
ASTM C 136	Sieve Analysis of Fine and Coarse Aggregate	Att. #1-1	Att. #2-1	Att. #3-1	Att. #4-1
ASTM C 117	Materials Finer than 75µm (No. 200) Sieve by Washing	Att. #1-1	Att. #2-1	Att. #3-1	Att. #4-1
ASTM C 29	Bulk Density (Unit Weight) and Voids by Rodding	100 / 38	98 / 39	105 / 34	107 / 34
ASTM C 127	Specific Gravity (SSD) and Absorption of Coarse Aggregate	2.59 / 0.8	2.59 / 0.8	2.59 / 0.9	-
ASTM C 128	Specific Gravity (SSD) and Absorption of Fine Aggregate	-	-	-	2.61 / 0.9
ASTM C 131	Degradation of Coarse Aggregate in the LA Abrasion Machine	39	34	31	-
CDOT CP-L 4211	Degradation of Coarse Aggregate in the Micro Deval Apparatus	5.6	7.9	8.7	-
ASTM C 88	Soundness by Use of Magnesium Sulfate	3	6 / 6	6	8
ASTM C 142	Clay Lumps and Friable Particles	0.3	0.8	0.6	0.8
ASTM C 123	Lightweight Particles	0.0	0.1	0.0	0.4
ASTM D 2419	Sand Equivalent Value of Soils and Fine Aggregate	-	-	-	94
ASTM C 40	Organic Impurities in Fine Aggregate	-	-	-	Plate No. 1

The materials selected for testing do not constitute the constituents of any specific mix design or blend. The materials named above represent products sold from the aforementioned site. Please contact us if you have any questions regarding these results.

Respectfully submitted,  
**Martin Marietta Materials, Inc.**  
 Central Laboratory

Randy Peterson  
 Aggregate Quality Supervisor



Todd Genovese, P.E.  
 Division QA/QC Manager





Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (No. 57/67)
1"	25.0 mm	100	100
3/4"	19.0 mm	96	90 to 100
1/2"	12.5 mm	54	25 to 60
3/8"	9.5 mm	24	20 to 55
No. 4	4.75 mm	5	0 to 10
No. 8	2.36 mm	2	0 to 5
No. 16	1.18 mm	2	
No. 30	600 µm	2	
No. 50	300 µm	2	
No. 100	150 µm	1	
No. 200	75 µm	0.3	1.0 max.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
50.06	0.5000	100.1	1.35	37.5
49.71	0.5000	99.4	1.34	38.0
49.76	0.5000	99.5	1.34	37.9
Average		100	1.35	38

Bulk Specific Gravity (DRY) = 2.568

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
3205.7	3230.4	1982.0	2.59	0.8

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
B	5001.1	3065.1	39	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
B (7.3)	1500.0	1416.2	5.6	18% max.

Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (No. 8)
1/2"	12.5 mm	100	100
3/8"	9.5 mm	90	85 to 100
No. 4	4.75 mm	18	10 to 30
No. 8	2.36 mm	2	0 to 10
No. 16	1.18 mm	1	0 to 5
No. 30	600 µm	1	
No. 50	300 µm	1	
No. 100	150 µm	1	
No. 200	75 µm	0.1	1.0 max.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
23.91	0.2442	97.9	1.32	38.9
23.92	0.2442	98.0	1.32	38.9
23.87	0.2442	97.7	1.32	39.0
Average		98	1.32	39

Bulk Specific Gravity (DRY) = 2.567

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
2096.8	2113.1	1296.3	2.59	0.8

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
C	5000.1	3312.5	34	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
C (7.4)	1500.1	1381.6	7.9	18% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
1-1/2" to 1"	-	4	-	-	-	1.7	0.1
1" to 3/4"	4		-	-	-		
3/4" to 1/2"	42	72	670.4	1000.2	983.1	1.7	1.2
1/2" to 3/8"	30		329.8				
3/8" to No. 4	19	19	300.3	300.3	280.3	6.7	1.3
Minus No. 4	5	5	-	-	-	6.7	0.3
<b>Total</b>	<b>100</b>	<b>100%</b>	<b>coarse aggregate fraction</b>				<b>3</b>
<b>Specification - ASTM C 33</b>							<b>18% max.</b>

Sieve Size	Splitting		Crumbling		Cracking		Flaking		Total No. of Pieces Before Test
	No.	%	No.	%	No.	%	No.	%	
1-1/2" to 3/4"	0	0	1	4	0	0	1	4	26

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
1-1/2" to 1"	-	4	-	-	0.1	0.0
1" to 3/4"	4		-	-		
3/4" to 1/2"	42	72	2003.1	2000.1	0.1	0.1
1/2" to 3/8"	30		1000.5	990.5		
3/8" to No. 4	19	19	1000.5	990.5	1.0	0.2
<b>Total</b>	<b>95%</b>					<b>0.3</b>
<b>Specification - ASTM C 33 (Class 5S)</b>						<b>2.0% max.</b>

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	3205.7	0.8	0.0	0.5% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
3/4" to 1/2"	-	10	-	330.2	317.8	3.8	0.4
1/2" to 3/8"	10		330.2				
3/8" to No. 4	72	72	300.3	300.3	280.3	6.7	4.8
Minus No. 4	18	0	-	-	-	0.0	0.0
<b>Total</b>	<b>100</b>	<b>82%</b>	<b>coarse aggregate fraction</b>				<b>6</b>
<b>Specification - ASTM C 33</b>							18% max.
No. 4 to No. 8	16	16	100	100	93.7	6.3	1.0
No. 8 to No. 16	1	1	-	-	-	6.7	0.1
No. 16 to No. 30	-	-	-	-	-	-	-
No. 30 to No. 50	-	-	-	-	-	-	-
Minus No. 50	1	1	-	-	-	0.0	0.0
<b>Total</b>	<b>18</b>	<b>18%</b>	<b>fine aggregate fraction</b>				<b>6</b>
<b>Specification - ASTM C 33</b>							15% max.

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
3/4" to 1/2"	-	10	2003.1	2000.1	0.1	0.0
1/2" to 3/8"	10					
3/8" to No. 4	72	72	1000.5	990.5	1.0	0.7
No. 4 to No. 16	17	17	25.2	25.1	0.4	0.1
<b>Total</b>	<b>99%</b>					<b>0.8</b>
<b>Specification - ASTM C 33 (Class 5S)</b>						2.0% max.

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	2096.8	1.2	0.1	0.5% max.

Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (No. 9)
3/8"	9.5 mm	100	100
No. 4	4.75 mm	77	85 to 100
No. 8	2.36 mm	33	10 to 40
No. 16	1.18 mm	13	0 to 10
No. 30	600 μm	6	0 to 5
No. 50	300 μm	2	
No. 100	150 μm	1	
No. 200	75 μm	0.2	1.0 max.

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
25.59	0.2442	104.8	1.41	34.6
25.75	0.2442	105.4	1.42	34.2
25.61	0.2442	104.9	1.42	34.6
Average		105	1.42	34

Bulk Specific Gravity (DRY) = 2.568

Specific Gravity and Absorption of Coarse Aggregate

ASTM C 127

Oven Dried Mass in Air (grams)	SSD Mass in Air (grams)	Mass in Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
2119.4	2137.7	1312.4	2.59	0.9

Degradation of Coarse Aggregate in the LA Abrasion Machine

ASTM C 131

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification ASTM C 33
D	5000.0	3467.2	31	50% max.

Degradation of Coarse Aggregate in the Micro Deval Apparatus

CDOT CP-L 4211

Grading	Sample Mass Before Test (grams)	Sample Mass After Test (grams)	Percent Loss (%)	Specification CDOT
D (8.2)	1500.1	1369.6	8.7	18% max.

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)	
				Before	After			
3/8" to No. 4	23	23	300.1	300.1	287.4	4.2	1.0	
No. 4 to No. 8	44	44	100	100	93.3	6.7	2.9	
No. 8 to No. 16	20	20	100	100	91.4	8.6	1.7	
No. 16 to No. 30	7	7	100	100	96.6	3.4	0.2	
No. 30 to No. 50	4	4	-	-	-	3.4	0.1	
Minus No. 50	2	2	-	-	-	0.0	0.0	
<b>Total</b>	<b>100</b>	<b>100%</b>	<b>fine aggregate fraction</b>					<b>6</b>
<b>Specification - ASTM C 33</b>								<b>15% max.</b>

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)	
			Before	After			
3/8" to No. 4	23	23	1000.5	990.5	1.0	0.2	
No. 4 to No. 16	64	64	25.2	25.1	0.4	0.3	
<b>Total</b>	<b>87%</b>						<b>0.6</b>
<b>Specification - ASTM C 33 (Class 5S)</b>							<b>2.0% max.</b>

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 4	2.0	2119.4	1.0	0.0	0.5% max.

Sieve Analysis of Fine and Coarse Aggregate

ASTM C 136 & C 117

Sieve Size		Percent Passing (%)	Specification ASTM (Fine Agg.)
3/8"	9.5 mm	100	100
No. 4	4.75 mm	100	95 to 100
No. 8	2.36 mm	92	80 to 100
No. 16	1.18 mm	64	50 to 85
No. 30	600 µm	40	25 to 60
No. 50	300 µm	15	5 to 30
No. 100	150 µm	3	0 to 10
No. 200	75 µm	0.8	0 to 3.0

Bulk Density (Unit Weight) and Voids by Rodding

ASTM C 29

Sample Weight (lbs)	Measure Volume (ft <sup>3</sup> )	Unit Weight (lbs/ft <sup>3</sup> )	Unit Weight (tons/cy)	Voids by Rodding (%)
25.96	0.2442	106.3	1.44	34.2
26.05	0.2442	106.7	1.44	34.0
26.02	0.2442	106.6	1.44	34.0
Average		107	1.44	34

Bulk Specific Gravity (DRY) = 2.588

Specific Gravity and Absorption of Fine Aggregate

ASTM C 128

Oven Dried Mass in Air (grams)	Mass of Pycnometer Filled with Water (grams)	SSD Mass in Air (grams)	Mass of Pycnometer w/ Sample and Water (grams)	G <sub>sb</sub> (SSD)	Absorption (%)
495.4	1256.1	500.0	1564.7	2.612	0.9

Soundness by Use of Magnesium Sulfate

ASTM C 88

Sieve Size	Original Sample Individual % Retained		Mass of Individual Test Fraction (grams)	Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
				Before	After		
No. 4 to No. 8	8	8	100.0	100.0	93.3	6.7	0.5
No. 8 to No. 16	28	28	100.0	100.0	85.0	15.0	4.2
No. 16 to No. 30	24	24	100.0	100.0	94.2	5.8	1.4
No. 30 to No. 50	25	25	100.0	100.0	94.0	6.0	1.5
Minus No. 50	15	15	-	-	-	0.0	0.0
Total	100	100%	fine aggregate fraction				8
Specification - ASTM C 33							15% max.

Clay Lumps and Friable Particles

ASTM C 142

Sieve Size	Original Sample Individual % Retained		Mass of Combined Test Fraction (grams)		Percent Passing Designated Sieve After Test (grams)	Weighted Percent Loss (%)
			Before	After		
No. 4 to No. 16	-	-	25.5	25.3	0.8	0.8
<b>Total</b>						<b>0.8</b>
Specification - ASTM C 33 (Class 5S)						2.0% max.

Lightweight Particles

ASTM C 123

Sieve Size	Specific Gravity of Heavy Liquid	Mass of Test Sample (grams)	Mass of Floating Particles (grams)	Percent of Lightweight Pieces (%)	Specification ASTM C 33
Plus No. 50	2	200.9	0.9	0.4	0.5% max.

Sand Equivalent Value of Soils and Fine Aggregate

ASTM D 2419

	Specimen 1	Specimen 2	Specimen 3
Sand Reading	3.5	3.5	3.3
Clay Reading	3.7	3.7	3.7
Sand Equivalent	95	95	90
<b>Average SE Value</b>	<b>94</b>		

Organic Impurities in Fine Aggregate

ASTM C 40

Organic Plate Number
Plate Number 1



# Sika Corporation Construction

January 14, 2013

## Certificate of Compliance

Mr. Matt Riebe, Quality Control Manager  
E-mail: [mattr@suburbanreadymix.com](mailto:mattr@suburbanreadymix.com)

Martin Marietta Materials, Inc.  
10170 Church Ranch Way # 200  
Westminister, CO 80021  
Ph: 303-657-4000

Re: **Sika Air** air entraining admixture

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This is to certify that **Sika Air** air entraining admixture conforms to the current ASTM C 260 and AASHTO M 154 specifications.

**Sika Air** is manufactured under quality control conditions by Sika Corporation. **Sika Air** exhibits the typical physical properties as stated in the current data sheet for this product found at Sika's website [www.sikaconstruction.com](http://www.sikaconstruction.com) when used as directed within the product's shelf life for one year after date of installation. **Always read the current applicable product data sheet, material safety data sheet and label prior to use.**

**Results may differ based upon statistical variations depending upon mix design, mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.**

**NO OTHER WARRANTIES, EXPRESS OR IMPLIED, SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sincerely,  
Sika Corporation



David White  
Technical Services Director

cc: Steven Calhoun/Sika Corporation  
Ray Williamson/Sika Corporation



Sika Corporation, 201 Polito Avenue, Lyndhurst, NJ 07071  
Tel: 800-933-7452, [www.sikaconstruction.com](http://www.sikaconstruction.com)

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# Sika Corporation Construction

January 14, 2013

## Certificate of Compliance

Mr. Matt Riebe, Quality Control Manager  
E-mail: [mattr@suburbanreadymix.com](mailto:mattr@suburbanreadymix.com)

Martin Marietta Materials, Inc.  
10170 Church Ranch Way # 200  
Westminister, CO 80021  
Ph: 303-657-4000

Re: **Sikament 686** high range and mid range water reducing admixture

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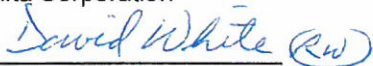
This is to certify that **Sikament 686** high range and mid range water reducing admixture conforms to the current ASTM C 494, Types A and F, and AASHTO M 194, Types A and F specifications.

**Sikament 686** is manufactured under quality control conditions by Sika Corporation. **Sikament 686** exhibits the typical physical properties as stated in the current data sheet for this product found at Sika's website [www.sikaconstruction.com](http://www.sikaconstruction.com) when used as directed within the product's shelf life for one year after date of installation. **Always read the current applicable product data sheet, material safety data sheet and label prior to use.**

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Sincerely,  
Sika Corporation



David White  
Technical Services Director

cc: Steven Calhoun/Sika Corporation  
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